



27070 METCALF ROAD / LOUISBURG, KS 66053
(913) 837-4368 / FAX (913) 837-5721

Chevrolet first used the attached reservoir pump in 1961 and they are still in use today in a few applications. There are a large number of pumps available that will work with all of our power steering pump brackets. Any pump from a small block, big block--- long or short waterpump---, and some six cylinders may be used with the correct V-8 power steering pump pulley.

THE MAIN DIFFERENCES in the POWER STEERING PUMPS ARE AS FOLLOWS:

1. Pump pressure*
2. Shape of reservoir
3. Number of attachment points between pump and reservoir on back of unit
4. Return line location
5. High pressure line fitting--male flare, inverted flare or metric O-ring fittings

***G.M. Saginaw pump pressure 1000-1200 p.s.i., Mustang - Pinto Rack & Pinion 820-870 p.s.i.**

Saginaw pump pressure may be decreased with the use of a - Flow Valve Shim Kit part number 1001 available from us or Mullins Steering Gears/ Borgeson Universal company (860)-482-8283.

The following list of power steering pumps are just a few of the many available pumps that we have used with our power steering pump brackets. All reservoirs **MUST HAVE THE TWO ATTACHMENT POINTS ON THE BACK OF THE RESERVOIR AS SHOWN.**

A V-8 Chevrolet power steering pump pulley **MUST ALSO BE USED** for **CORRECT** belt alignment.

POWER STEERING PUMP PULLEYS

one groove bolt-on pulley-----

two groove bolt-on pulley-----

one groove press-fit pulley-----

two groove press-fit pulley-----

CHEVROLET PART NUMBER

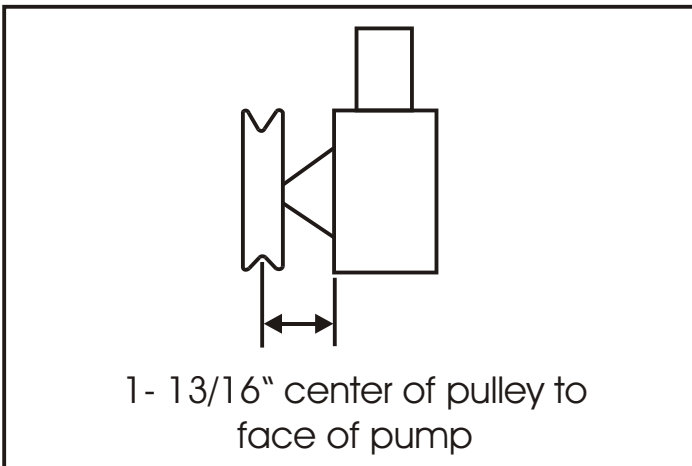
G.M. Discontinued - steel pulley available from us.

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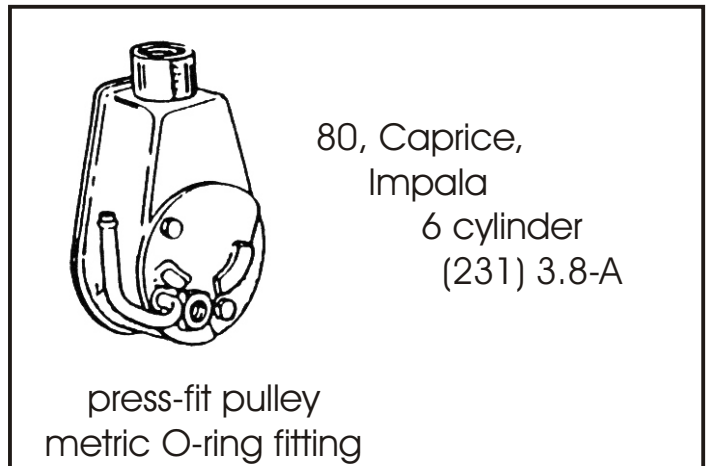
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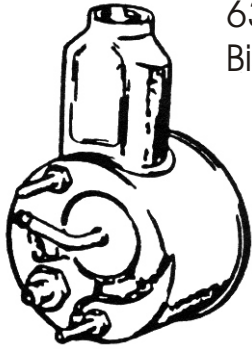
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POWER STEERING PUMP DIMENSION



LATE MODEL PUMP RESERVOIR

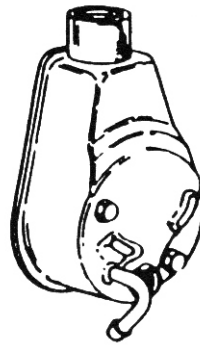




63-64 BelAir,
Biscayne, Caprice, Impala
6 cylinder
65-68 BelAir,
Biscayne, Caprice, Impala
8 cylinder

**Will NOT work with
Power Steering**

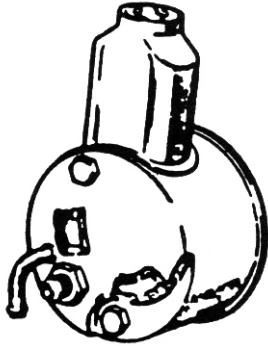
nut retained pulley
male flare fitting **Pump Bracket 402L
407L, 417L, 418L**



73-74 Chevy
Pick-up

8 cylinder

nut retained pulley
inverted flare fitting



67-69 Camaro
6 cylinder

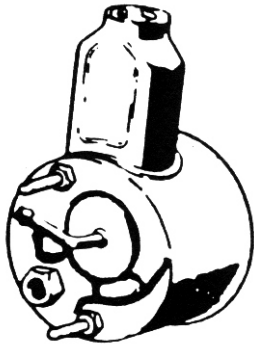
65-69 BelAir,
Biscayne, Caprice,
Impala
6 cylinder

nut retained pulley
male flare fitting



75-78 Camaro,
Caprice, Impala
8 cylinder

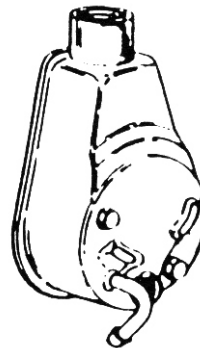
press-fit pulley
inverted flare fitting



70-72 Chevy
Pick-up

**Will NOT work with
Power Steering**

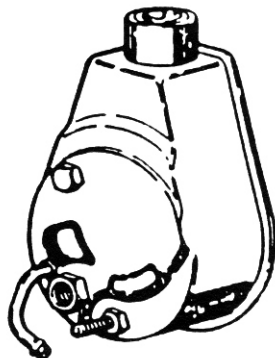
nut retained pulley
inverted flare fitting **Pump Bracket 402L
407L, 417L, 418L**



75-78 Chevy
Pick-up

8 cylinder

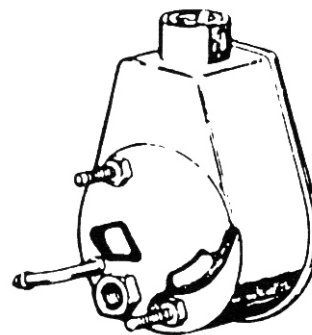
press-fit pulley
inverted flare fitting



70-74 Camaro
8 cylinder

71-74, Caprice,
Impala
8 cylinder

nut retained pulley
inverted flare fitting



75-79 Camaro
6 cylinder

77-79 Caprice,
Impala
6 cylinder

press-fit pulley
inverted flare fitting